

# API Basco

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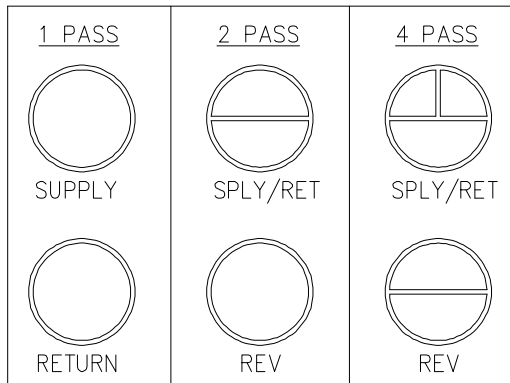
2777 Walden Ave., Buffalo, NY 14225 Tel: (716) 684-6700 Fax: 684-2129

## GASKET SERVICING BULLETIN

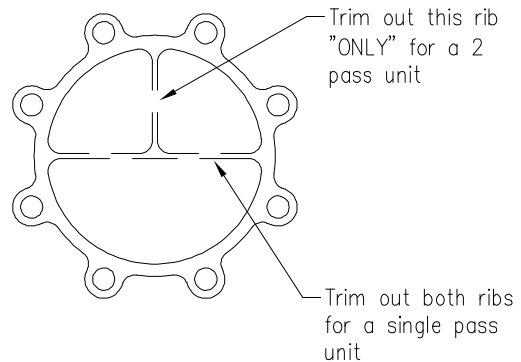
Type "500" Heat Exchanger

Below is a cross reference list of old gasket part numbers to new gaskets part numbers. Please note that a 4 pass in/out gasket will now be provided to replace the previous one, two, and four pass in/out and reversing gaskets offered. The four pass in/out gasket has ribs that can be trimmed (see below) to match the pass ribs in any of the bonnets. When replacing gaskets, it is suggested to follow the procedure below.

- 1) Match mark the bonnets and tubesheets. Remove the bonnets.
- 2) Clean the gasket surfaces (bonnet & tubesheet).
- 3) Align the bolt holes and ribs in the new gasket with the bonnet and trim the gasket ribs to match.
- 4) Replace the bonnets as match marked and properly torque the bolts holding the bonnet to the tubesheet.



Common Gasket/Pass Rib Orientation



4", 4-Pass gasket shown as is.  
Ribs should be trimmed as required.

3" units

030G01A-3	031G01A-3	032G01A-3	} 4014-03-0101-02
92-0031	92-0032	92-0034	
4012-03-0101-00	4013-03-0101-00	4014-03-0101-00	

4" units

030G01A-4	031G01A-4	032G01A-4	} 4014-05-0101-02
92-0041	92-0042	92-0044	
4012-05-0101-00	4013-05-0101-00	4014-05-0101-00	

5" units

030G01A-5	031G01A-5	032G01A-5	} 4014-06-0101-04
92-0051	92-0052	92-0054	
4012-06-0101-00	4013-06-0101-00	4014-06-0101-00	

6" units

030G01A-6	031G01A-6	032G01A-6	} 4014-07-0101-07
92-0061	92-0062	92-0064	
4012-07-0101-00	4013-07-0101-00	4014-07-0101-00	

8" units

030G01A-8	031G01A-8	032G01A-8	} 4014-08-0101-06
92-0085	92-0086	92-0088	
4012-08-0101-00	4013-08-0101-00	4014-08-0101-00	